

Work Order ID 56029

February 9, 2010



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Item ID:

Revision ID:

Item Name:

Draw Nbr:

Start Date: 2/09/10 10:41 Start Qty: 1.00



Revision Nbr:

Required Date: 2/10/10 Reqd Qty: 1.00



Reference: ECN10-514

Cust Item ID:

Customer ID:

Description: add new paperwork to kits in stock DSI9482
D412-742-013

Sales Order:

Approvals: Process Plan

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Hours

Sequence ID	Work Center ID	Operation Description	Set Up	Run	Draw Number	Draw Rev	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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10-2-11S

QC 21 10/02/16

W.002.16

List Lots

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Criteria : Item ID: d412-742-013 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt	Lot Code	Type Code	Comments
D412-742-013 Float Skidtube Installation	Main Warehouse FG	52781	1/08/10	1.0000		QC21	CHG006	
	Main Warehouse FG	52782	1/08/10	1.0000		QC21	CHG006	
			Total:	2.0000				

10-2-115

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

Date: 10.02.02	Job No.: N/A	ADR Yes/No: Y	ADR Date: various	ECN #: 10- 514
Product No.: D412-742		Created By: <i>[Signature]</i>	Approved By: <i>[Signature]</i>	
Product Name: Skidtube		Checked By: <i>[Signature]</i>	General Manager Approval: <i>[Signature]</i>	

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	LL	
Production Document Control	Y	BC	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC/DD	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	Y	JM	
Customer Technical Support	Y	DSW	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change:

Documents Affected:

- D2500 Rev. H
- D3499 Rev. C
- DSI 9475 Rev. A
- DSI 9482 Rev. A
- DEO-D3391-H-1

PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	CP	Rev. M	10.02.02 <i>[Signature]</i>
6	Update Product Compatability Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	Y	CP		10.02.02 <i>[Signature]</i>
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files	Y	KJ		10.02.03 <i>[Signature]</i>
11	Update Blue/Pink/DSI Folder and Electronic Files	Y	KJ	DSI 9475 (on Request only)	10.02.03 <i>[Signature]</i>
12	Update Controlled PDF Files	Y	KJ		10.02.03 <i>[Signature]</i>
13	Update Document Record (DR)	Y	KJ	634 Rev. K, 646 Rev. B, 669 Rev. B, 742 Rev. I	10.02.03 <i>[Signature]</i>
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ	DSI 9475 kits	10.02.03 <i>[Signature]</i>
17	Update / Verify ARC Database	Y	KJ	# 102	10.02.03 <i>[Signature]</i>
18	Create / Update Change Record Form / Item Card Database	Y	KJ	DSI 9475 kits @ CHG 001 I	10.02.03 <i>[Signature]</i>
19	Create / Update PPP's	Y	KJ		10.02.03 <i>[Signature]</i>
20	Update Document Control Database / Laminated Dwgs	Y	KJ	as req'd	N/A <i>[Signature]</i>
21	Update Grey Project / Electronic Binder PDF Files	Y	KJ		10.02.03 <i>[Signature]</i>
22	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		10.02.03 <i>[Signature]</i>
23					10.02.03 <i>[Signature]</i>
24					

Description / Action:

- tolerance changes to D3499 to prevent assembly problems
- DEO-D3391-H-1 removed LPS-3, this has already been implemented in production
- DSI 9482 should be added to D412-742-011/-013/-041/-042 kits in stock
- DSI 9475 was created for a customer (was send to customer by Dan), should only be sent to customers on as-needed basis
- D2500 Rev. H adds ASTM spec
- Keep CHG numbers the same, considering that skids are already being made and shipped w/o LPS-3

[Signature]

ECN Verified & Complete: _____ Date: _____